

Praxair Material Safety Data Sheet

1. Chemical Product and Company Identification

Product Name: Carbon Dioxide/Inert Gas Mixture	Trade Name: Helistar A1025, A415, CS, GV, HiDep & SS; Robostar SS; Stargold C5, C8, C10, C15, C25 & C40; Autoweld; Beer Gas; Draftgaz; Mig Mix Gold; Extendapak 10 to 29 & 62
Product Use: Many.	
Chemical Name: Carbon Dioxide & Inert Gases	Synonym: Not applicable.
Chemical Formula: Not applicable.	Chemical Family: Not applicable.
Telephone:	Emergencies: * 1-800-363-0042
	Supplier /Manufacture: Praxair Canada Inc. 1 City Centre Drive Suite 1200 Mississauga, ON L5B 1M2
	Phone: 905-803-1600
	Fax: 905-803-1682

**Call emergency numbers 24 hours a day only for spills, leaks, fire, exposure, or accidents involving this product. For routine information, contact your supplier or Praxair sales representative.*

2. Hazards Identification

Emergency Overview

CAUTION! High pressure gas. Can cause rapid suffocation. Can increase heart rate. Can increase respiration. May cause dizziness and drowsiness. Self-contained breathing apparatus may be required by rescue workers.

ROUTES OF EXPOSURE: Inhalation.

THRESHOLD LIMIT VALUE: TLV-TWA Data from 2007 Guide to Occupational Exposure Values (ACGIH). TLV-TWAs should be used as a guide in the control of health hazards and not as fine lines between safe and dangerous concentrations.

EFFECTS OF A SINGLE (ACUTE) OVEREXPOSURE:

INHALATION: Asphyxiant. Effects are due to lack of oxygen. Moderate concentrations may cause headaches, drowsiness, dizziness, excitation, excess salivation, vomiting, and unconsciousness. Lack of oxygen can kill.

SKIN CONTACT: No harm expected from vapour.

SKIN ABSORPTION: No harm expected.

SWALLOWING: A highly unlikely route of exposure. This product is a gas at room temperature and pressure.

EYE CONTACT: Vapour may cause a stinging sensation.

EFFECTS OF REPEATED (CHRONIC) OVEREXPOSURE:

No evidence of adverse effects from available information.

OTHER EFFECTS OF OVEREXPOSURE:

Damage to retinal ganglion cells and central nervous system may occur.

MEDICAL CONDITIONS AGGRAVATED BY OVEREXPOSURE:

Repeated or prolonged exposure is not known to aggravate medical condition.

SIGNIFICANT LABORATORY DATA WITH POSSIBLE RELEVANCE TO HUMAN HEALTH HAZARD EVALUATION:

A single study has shown an increase in heart rate in rats exposed to 6% CO2 in air for 24 hours, at different times during gestation. There is no evidence that CO2 is tetratogenic in humans.

CARCINOGENICITY:

Not listed as carcinogen by OSHA, NTP or IARC.

3. Composition and Information on Ingredients

COMPONENTS	CAS NUMBER	CONCENTRATION % by Mole
Carbon dioxide	124-38-9	0.1-99.99
And contains one or more of the following gases:		
Argon	7440-37-1	0-99.9
Helium	7440-59-7	0-99.9
Krypton	7439-90-9	0-99.9
Neon	7440-01-9	0-99.9
Nitrogen	7727-37-9	0-99.9
Xenon	7440-63-3	0-99.9

4. First Aid Measures

INHALATION:

Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, qualified personnel may give oxygen. Call a physician.

SKIN CONTACT:

Wash with soap and water. Get medical attention if discomfort persists.

SWALLOWING:

This product is a gas at normal temperature and pressure.

EYE CONTACT:

Flush with water. Hold the eyelids open and away from the eyeballs to ensure that all surfaces are flushed thoroughly. Get medical attention if discomfort persists.

NOTES TO PHYSICIAN:

There is no specific antidote. Treatment of over-exposure should be directed at the control of symptoms and the clinical condition.

5. Fire Fighting Measures

FLAMMABLE : No. **IF YES, UNDER WHAT CONDITIONS?** Not applicable.

EXTINGUISHING MEDIA:

This mixture cannot catch fire. Use media appropriate for surrounding fire.

PRODUCTS OF COMBUSTION:

Not applicable.

PROTECTION OF FIREFIGHTERS:

CAUTION! Evacuate all personnel to a safe distance. Immediately deluge containers with water spray from maximum distance until cool, then move containers away from fire area if without risk.

SPECIFIC PHYSICAL AND CHEMICAL HAZARDS:

Product Name: Carbon Dioxide/Inert Gas
Mixture

MSDS# E-6751-G

Date: 10/5/2007

Gas cannot catch fire. Container may rupture due to heat of fire. No part of a container should be subjected to a temperature higher than 52 C. Most containers are provided with a pressure relief device designed to vent contents when they are exposed to elevated temperature.

SENSITIVITY TO IMPACT:

Avoid impact against container.

SENSITIVITY TO STATIC DISCHARGE:

Not applicable.

PROTECTIVE EQUIPMENT AND PRECAUTIONS FOR FIREFIGHTERS:

Firefighters should wear self-contained breathing apparatus and full fire-fighting turnout gear.

FLAMMABLE LIMITS IN AIR, % by volume:

LOWER: Not applicable.

UPPER: Not applicable.

FLASH POINT:

Not applicable.

AUTOIGNITION TEMPERATURE:

Not applicable.

6. Accidental Release Measures

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:

Personal Precautions:

CAUTION! Evacuate all personnel from danger area. Use self-contained breathing apparatus where needed. Shut off flow if you can do so without risk. Ventilate area or move cylinder to a well-ventilated area. Test for sufficient oxygen, especially in confined spaces, before allowing reentry.

Environmental Precautions:

Prevent waste from contaminating the surrounding environment. Keep personnel away. Discard any product, residue, disposable container, or liner in an environmentally acceptable manner, in full compliance with federal, provincial, and local regulations. If necessary, call your local supplier for assistance.

7. Handling and Storage

PRECAUTIONS TO BE TAKEN IN HANDLING:

Protect cylinders from damage. Use a suitable hand truck to move cylinders; do not drag, roll, slide, or drop. Never attempt to lift a cylinder by its cap; the cap is intended solely to protect the valve. Never insert an object (e.g., wrench, screwdriver, pry bar) into cap openings; doing so may damage the valve and cause a leak. Use an adjustable strap wrench to remove over-tight or rusted caps. Open valve slowly. If valve is hard to open, discontinue use and contact your supplier.

For additional information on storage and handling, refer to Compressed Gas Association (CGA) pamphlet P-1, *Safe Handling of Compressed Gases in Containers*, available from the CGA. Refer to Section 16 for the address and phone number along with a list of other available publications.

PRECAUTIONS TO BE TAKEN IN STORAGE:

Store and use with adequate ventilation. Firmly secure cylinders upright to keep them from falling or being knocked over. Screw valve protection cap firmly in place by hand. Store only where temperature will not exceed 52 C. Store full and empty cylinders separately. Use a first-in, first-out inventory system to prevent storing full cylinders for long periods.

OTHER HAZARDOUS CONDITIONS OF HANDLING, STORAGE, AND USE:

High pressure gas. Use piping and equipment adequately designed to withstand pressures to be encountered. Gas can cause rapid suffocation due to oxygen deficiency. Store and use with adequate ventilation. Close valve after each use; keep closed even when empty. Prevent reverse flow. Reverse flow into cylinder may cause rupture. Use a check valve or other protective device in any line or piping from the cylinder. Never work on a pressurized system. If there is a leak, close the cylinder valve. Blow the system down in an environmentally safe manner in compliance with all federal, provincial, and local laws, then repair the leak. Never place a compressed gas cylinder where it may become part of an electrical circuit.

RECOMMENDED PUBLICATIONS:

Additional information on storage, handling, and use of this product is provided in NFPA 55: Standard for the Storage, Use, and Handling of Compressed and Liquefied Gases in Portable Cylinders, published by the National Fire Protection Association.

See also Praxair publication P-14-153, Guidelines for Handling Gas Cylinders and Containers. Obtain from your local supplier.

8. Exposure Controls/Personal Protection

Table with 5 columns: INGREDIENTS, CAS NUMBER, LD50 (Species & Routes), LC50 (Rat, 4 hrs.), and Exposure Limits. Rows include Carbon dioxide, Argon, Helium, Krypton, Neon, Nitrogen, and Xenon.

THRESHOLD LIMIT VALUE: TLV-TWA Data from 2007 Guide to Occupational Exposure Values (ACGIH). TLV-TWAs should be used as a guide in the control of health hazards and not as fine lines between safe and dangerous concentrations.

IMMEDIATELY DANGEROUS TO LIFE AND HEALTH (IDLH):

VENTILATION/ENGINEERING CONTROLS:

LOCAL EXHAUST: Preferred.

MECHANICAL (General): Acceptable.

SPECIAL: Not applicable.

OTHER: Not applicable.

PERSONAL PROTECTION:

RESPIRATORY PROTECTION: Use respirable fume respirator or air supplied respirator when working in confined space or where local exhaust or ventilation does not keep exposure below TLV. Select in accordance with the provincial regulations or guidelines. Selection should also be based on the current CSA standards Z94.4, "Selection, care and use of respirators". Respirators should be approved by NIOSH and MSHA.

SKIN PROTECTION: Insulated Neoprene.

EYE PROTECTION: Wear safety glasses when handling cylinders.

Select in accordance with the current CSA standard Z94.3, "Industrial Eye and Face Protection", and any provincial regulations, local bylaws or guidelines.

OTHER PROTECTIVE EQUIPMENT: Metatarsal shoes for cylinder handling. Protective clothing where needed. Cuffless trousers should be worn outside the shoes. Select in accordance with the current CSA standard Z195, "Protective Foot Wear", and any provincial regulations, local bylaws or guidelines.

9. Physical and Chemical Properties

PHYSICAL STATE: Gas.	FREEZING POINT: Not available.	pH: Not available.
BOILING POINT: Not available.	VAPOUR PRESSURE: Not applicable.	MOLECULAR WEIGHT: Not applicable.
SPECIFIC GRAVITY: LIQUID (Water = 1) Not available.	SOLUBILITY IN WATER: Not available.	
SPECIFIC GRAVITY: VAPOUR (air = 1) Not available.	EVAPORATION RATE (Butyl Acetate=1): Not available.	COEFFICIENT OF WATER/OIL DISTRIBUTION: Not applicable.
VAPOUR DENSITY: Not available.	% VOLATILES BY VOLUME: 100%	ODOUR THRESHOLD: Not available.

APPEARANCE & ODOUR: Colourless gas at normal temperature and pressure. **NOTE:** This mixture has not been tested.

10. Stability and Reactivity

STABILITY:	The product is stable.
CONDITIONS OF CHEMICAL INSTABILITY:	See Section VII.
INCOMPATIBILITY (materials to avoid):	Alkali metals, alkline earth metals, metal acetylides, chromium, titanium above 550 C, uranium above 750 C.
HAZARDOUS DECOMPOSITION PRODUCTS:	In the presence of an electrical discharge, carbon dioxide is decomposed to form carbon monoxide and oxygen.
HAZARDOUS POLYMERIZATION:	Will not occur.
CONDITIONS TO AVOID:	None currently known.
CONDITIONS OF REACTIVITY:	None currently known.

11. Toxicological Information

ACUTE DOSE EFFECTS: See Section 2.

STUDY RESULTS:

Carbon dioxide is an asphyxiant. It initially stimulates respiration and then causes respiratory depression. High concentrations result in narcosis. Symptoms in humans are as follows:

<u>EFFECTS:</u>	<u>CO₂ CONCENTRATION:</u>
Breathing rate increases slightly.	1%
Breathing rate increases to 50% above normal level. Prolonged exposure can cause headache, tiredness.	2%
Breathing increases to twice normal rate and become labored. Weak narcotic effect. Impaired hearing, headache, increased blood pressure and pulse rate.	3%
Breathing increases to approximately four times normal rate, symptoms of intoxication become evident, and slight choking may be felt.	4 - 5%
Characteristic sharp odor noticeable. Very labored breathing, headache, visual impairment, and ringing in the ears. Judgment may be impaired, followed within minutes by loss of consciousness.	5 - 10%
Unconsciousness occurs more rapidly above 10% level. Prolonged exposure to high concentrations may eventually result in death from asphyxiation.	50 - 100%

12. Ecological Information

No adverse ecological effects expected. This product does not contain any Class I or Class II ozone-depleting chemicals. The components of this mixture are not listed as marine pollutants by TDG Regulations.

13. Disposal Considerations

WASTE DISPOSAL METHOD: Do not attempt to dispose of residual or unused quantities. Return cylinder to supplier.

14. Transport Information

TDG/IMO SHIPPING NAME: Compressed gas, n.o.s.(Carbon Dioxide)

HAZARD CLASS: CLASS 2.2: Non-flammable and non- poisonous gas.	IDENTIFICATION #: UN1956	PRODUCT RQ: Any accidental release in a quantity that could pose a danger to public safety or any sustained release of 10 minutes or more.
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SHIPPING LABEL(s): Non-flammable, non-poisonous gas

PLACARD (When Required): Non-flammable, non-poisonous gas

SPECIAL SHIPPING INFORMATION:

Cylinders should be transported in a secure position, in a well-ventilated vehicle. Cylinders transported in an enclosed, nonventilated compartment of vehicle can present serious safety hazards.

15. Regulatory Information

The following selected regulatory requirements may apply to this product. Not all such requirements are identified. Users of this product are solely responsible for compliance with all applicable federal, provincial, and local regulations. This product has been classified in accordance with the hazard criteria of the CPR and the MSDS contains all the information required by the CPR.

WHMIS (Canada): CLASS A: Compressed gas.

This product is on the DSL list.

International Regulations:

EINECS: Not available.

DSCL (EEC): This product is not classified according to the EU regulations.

International Lists: No products were found.

16. Other Information

MIXTURES:

When two or more gases, or liquefied gases are mixed, their hazardous properties may combine to create additional, unexpected hazards. Obtain and evaluate the safety information for each component before you produce the mixture. Consult an Industrial Hygienist, or other trained person when you make your safety evaluation of the end product. Remember, gases and liquids have properties which can cause serious injury or death.

HAZARD RATING SYSTEM:

HMIS RATINGS:

HEALTH 0

FLAMMABILITY 0

PHYSICAL HAZARD 3

STANDARD VALVE CONNECTIONS FOR U.S. AND CANADA:

THREADED: CGA-580

PIN-INDEXED YOKE: Not available.

ULTRA-HIGH-INTEGRITY CONNECTION: Not available.

Use the proper CGA connections. **DO NOT USE ADAPTERS.** Additional limited-standard connections may apply. See CGA pamphlets V-1 and V-7 listed below.

Ask your supplier about free Praxair safety literature as referred to in this MSDS and on the label for this product. Further information about this product can be found in the following pamphlets published by the Compressed Gas Association, Inc. (CGA), 4221 Walney Road, 5th Floor, Chantilly, VA 20151-2923, Telephone (703) 788-2700, Fax (703) 961-1831, website: www.cganet.com.

- AV-1 Safe Handling and Storage of Compressed Gas
- P-1 Safe Handling of Compressed Gases in Containers
- P-14 Accident Prevention in Oxygen-Rich, Oxygen-Deficient Atmospheres
- SB-2 Oxygen-Deficient Atmospheres
- V-1 Compressed Gas Cylinder Valve Inlet and Outlet Connections
- V-7 Standard Method of Determining Cylinder Valve Outlet Connections for Industrial Gas Mixtures
- Handbook of Compressed Gases, Fourth Edition

Product Name: Carbon Dioxide/Inert Gas
Mixture

MSDS# E-6751-G

Date: 10/5/2007

Praxair asks users of this product to study this MSDS and become aware of product hazards and safety information. To promote safe use of this product, a user should (1) notify employees, agents, and contractors of the information in this MSDS and of any other known product hazards and safety information, (2) furnish this information to each purchaser of the product, and (3) ask each purchaser to notify its employees and customers of the product hazards and safety information.

For more in-depth information for each component, refer to the pure product MSDS.

The information contained in this MSDS is generated from technical sources using the Chemmate Mixture MSDS system and the pure-product MSDS for each component. These mixtures are not tested as a whole for chemical, physical, or health effects.

PREPARATION INFORMATION:

DATE: 10/5/2007
DEPARTMENT: Safety and Environmental Services
TELEPHONE: 905-803-1600

The opinions expressed herein are those of qualified experts within Praxair Canada Inc. We believe that the information contained herein is current as of the date of this Material Safety Data Sheet. Since the use of this information and the conditions of use of the product are not within the control of Praxair Canada Inc., it is the user's obligation to determine the conditions of safe use of the product.

Praxair Canada Inc. requests the users of this product to study this Material Data Sheet (MSDS) and become aware of product hazards and safety information. To promote safe use of this product, a user should (1) notify its employees, agents and contractors of the information on this MSDS and any product hazards and safety information, (2) furnish this same information to each of its customers for the product, and (3) request such customers to notify their employees and customers for the product of the same product hazards and safety information.

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